



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3209-041

Job Sheet 194006



Part No: D3209-041

Job Qty: 8 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 6/13/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV A IPP A 04.06.09 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Bandsaw - 1	8 pcs	6/13/19	6/13/19	0.00	0.09	Bandsaw - 1			JML 19/06/11
110	HAAS 4 Axis - B4B	8 pcs	6/13/19	6/13/19	0.35	4.73	HAAS - 1 - B4B			JML 19/06/11
							HAAS - 2 - B4B			
							HAAS - 3 - B4B			
							HAAS - 4 - B4B			
120	QC 2	8 pcs	6/13/19	6/13/19	0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
QC 2 - 62										
QC 2 - 63										
QC 2 - 8										
QC 2 - 66										
QC 2 - 64										
QC 2 - 65										
QC 2 - 5										
QC 2 - 71										
130	QC 8	8 pcs	6/13/19	6/13/19	0.00	0.00	QC 8 - 12			
							QC 8 - 14			
							QC 8 - 17			
							QC 8 - 20			

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S189305



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S189305

Date: 06/11/19

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Container No: S189305



Part: D3209-041

Job No: 194006

Serial No/Batch: S189305

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/11/19

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					QC 8 - 25	2L 19-6-12				
					QC 8 - 3					
					QC 8 - 32					
					QC 8 - 33					
					QC 8 - 35					
					QC 8 - 39					
					QC 8 - 4					
					QC 8 - 44					
					QC 8 - 45					
					QC 8 - 49					
					QC 8 - 58					
					QC 8 - 8					
					QC 8 - 9					
					QC 8 - 68					
					QC 8 - 67					
					QC 8 - 1 (A)					
					QC 8 - 47					
					QC 8 - 40					
					QC 8 - 52					
					QC 8 - 23					
140 Handfinish - 1-1 Chemical- B4B	8 pcs	6/13/19	0.00	0.28	Handfinish - 1 - 1 - B4B					
					Handfinish - 1 - 2 - B4B					
					Handfinish - 1 - 3 - B4B	★ JUN 12 2019				
					Handfinish - 1 - 4 - B4B					
					Handfinish - 1 - 5 - B4B					
					Handfinish - 1 - 6 - B4B					
					Handfinish - 1 - 7 - B4B					
					Handfinish - 1 - 8 - B4B					
					Handfinish - 1 - 9 - B4B					
					Handfinish - 1 - 10 - B4B					
					Handfinish - 1 - 11 - B4B					
					Handfinish - 1 - 12 - B4B					
					Handfinish - 1 - 13 - B4B					
					Handfinish - 1 - 14 - B4B					
					Handfinish - 1 - 15 - B4B					
					Handfinish - 1 - 16 - B4B					
					Handfinish - 1 - 17 - B4B					
					Handfinish - 1 - 18 - B4B					
					Handfinish - 1 - 19 - B4B					
					Handfinish - 1 - 20 - B4B					
					Handfinish - 1 - 21 - B4B					
					Handfinish - 1 - 22 - B4B					
150 Powdercoat - 3 Grey Sand - B4B	8 pcs	6/13/19	0.00	0.22	Powdercoat - 1 - B4B					
					Powdercoat - 2 - B4B					
M138839 START. 2:05 ON T: 3:20 FINISH 2:55					Powdercoat - 3 - B4B	BK 19-6-13				
160 QC 3	8 pcs	6/13/19	0.00	0.00	Powdercoat - 4 - B4B					
					QC 3 - 10					
					QC 3 - 13					
					QC 3 - 15					
					QC 3 - 17					
					QC 3 - 18					
					QC 3 - 2					
					QC 3 - 28					
					QC 3 - 3					
					QC 3 - 30					
					QC 3 - 34					
					QC 3 - 36					
					QC 3 - 41					
					QC 3 - 51					

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					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					Small Fab - 1 - B4B	
161 Small Fab - 2 - B4B	8 pcs	6/13/19	0.00 0.33		Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					QC 5 - 10	
170 QC 5	8 pcs	6/13/19	0.00 0.00		QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
180 Packaging 3-1 - Stock - B4B	8 pcs	6/13/19	0.00 0.00		Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
190 QC 21 - SA	8 pcs	6/13/19	0.00 0.00		Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Bandsaw) Cut blanks: 1.500" x 1.250" x 1.950" long Bar (+0.030/-0.000)

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MAT
used

2.400'

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X1.500	6061-T6 Bar 1.250 X 1.500	1.4000 ft (175 ea)	100-Bandsaw - 1	5168970
D3209-3 <i>STOCK</i>	Bushing	8 pcs (1 ea)	161-Small Fab - 2 - B4B	5170158

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B1.250X1.500	1	16	0
161-Small Fab - 2 - B4B	D3209-3	8	38	0

Specifications could not be found.

https://www.plexonline.com/25d377a0-b46f-490c-aa3a-e2520ccdc728/Plexus_Control/Report_View_Viewer_2.asp?URL=https://www.plexonline.com/25d37... 4/4

